

## Data Sheet

# ENVIROSET 2100

## Two Pack Water Based Epoxy

PRODUCT DESCRIPTION	<b>ENVIROSET 2100</b> is a two-pack water borne epoxy coating with excellent film properties and surface hardness. It is a self-priming and environmentally friendly coating system which is ideal as a floor coating, due to its excellent adhesion and chemical resistance. It can be tinted to an unlimited colour range.	
USES & BENEFITS	Concrete floors, walls and machinery in areas such as: <ul style="list-style-type: none"> <li>Swimming pools</li> <li>Food and beverage industry</li> <li>Hospitals, shopping centres, schools and laboratories</li> <li>Chemical industry</li> <li>Retaining walls</li> <li>Seamless flooring</li> <li>Waterproofing concrete slabs before floor overlay</li> </ul>	
	<u>Benefits</u> <ol style="list-style-type: none"> <li>Can be easily brushed or rolled.</li> <li>Excellent surface hardness and water resistance</li> <li>May be applied down to 45°F.</li> </ol>	<u>Limitations and Notes</u> <ol style="list-style-type: none"> <li>Amine bloom may occur if humidity is above 80%. Use ventilation to lower humidity if above 80% or likely to be above 80% over curing period.</li> <li>Minimum surface temperature should be at least 5°F above dew point.</li> <li>Chalking will occur during full sunlight exposure without loss of film integrity. Can be over coated with Envirothane topcoats for UV resistance</li> </ol>
PHYSICAL PROPERTIES	Vehicle Type	Epoxy
	Hardener	Polyamide
	Pigmentation	Titanium dioxide or other
	Mixing Ratio	1:1 (Pack A : Pack B) by Volume
	Pot Life	1 hour@ 77°F
	Finish	Semi gloss
	Theoretical Coverage	245 - 450 Sq ft/ US Gal @ 1.5 – 2.4 Mil DFT, 4 – 7 Mil WFT (6 - 10m <sup>2</sup> /litre @ 40 to 60 µm DFT (100 - 170 µm □m WFT) )
	Volume Solids	37% by Volume

PaintnForget USA Operations

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	Recommended DFT	Typically 1.5 - 2.5 Mil (40 - 60µm DFT) per coat dependant on application
	Usual No. of Coats	2 – 3 coats
	Primer Required	Not normally on concrete. Contact PaintNForget for use on other substrates
	Colour	Light Grey (HEX # a6a7a0 / Pantone 7537C) or other colour on request
	Product Weight	Approx. 9.3 lbs /US gal (1.12Kg/Litre) dependant on colour
	VOC Content	26 grams/Litre
	ENGINEERING DATA	Abrasion Resistance
Bacterial Resistance		Very Good
Chemical Resistance		Alkali – Excellent. Acid – Fair to very good. Contact PnF for specific requirements
Salt Spray Resistance		Very Good
Durability		Excellent for indoor application, topcoat needed for exterior
Dry Heat Resistance		248 °F
Solvent Resistance		Excellent

CURING DATA	Substrate Temp.(°C)	Touch Dry	Light traffic	Full Cure	Recoat Min
	50°F	6 - 8 Hrs	48 Hrs	7 Days	7 hrs
	77 °F	3 – 5 Hrs	24 Hrs	7 Days	4 hrs
	Note	Abrade if recoating after 7 days			

APPLICATION DATA	Mixing	Power stir Pack A then blend Pack A with Pack B and power stir thoroughly for 2 minutes before thinning. Thin 1st coat up to 40% with clean water. The first coat can normally be walked on after 3 - 5 hours and the second coat applied. A third coat if required can then be applied next morning. The floor would then be ready to take light to medium traffic the following morning.
	Application	Airless spray (rec tip range – 0.015” – 0.019”), roller or brush.
	Thinning	Water. N.B. Always stir Part A & B together well, before adding water.
	Cleaning	Use water, mild detergent, or methyated spirits.

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SURFACE PREPARATION	General	All surfaces to be structurally sound and free of contamination, particularly salt deposits. Loose or flaking paint must be removed by abrasive blast cleaning, power tool cleaning or sanding. Oil, grease, dirt etc must be removed with detergent and water blasting.
	Concrete	Allow new concrete surfaces to cure for a minimum of 28 days before painting. Surface to be painted should be free from oil, grease etc To get uniform surface profile, use shot blasting, diamond grinding or acid etch. (Note: Acid etching is not recommended if excessive form oil is present in the concrete).
	Aluminium, galvanised steel & Zincalume	Remove oil and degrease with mild detergent or with solvent to SSPC-SP1 Slightly roughen the surface by sanding or light whip blasting with a non metallic abrasive. Apply suitable primer according to specification.
	Existing painted surfaces	All surfaces should be free from oil, grease and other contaminates, and loose and unsound paint. The existing coating must be thoroughly abraded and adhesion of E2100 to the existing coating checked prior to commencing the project.
WORK STOPPAGES	General	Do not allow material to remain in hoses, gun or spray equipment. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.
	Clean Up	Clean all equipment after use with recommended cleaner. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time (including delays).
PACKING & STORAGE	Packing	Available in 1.1 or 5.2 US Gal (4L or 20L) Packs. For availability of other sizes.
	Storage	12 months if stored in sealed containers away from heat and moisture. Subject to re-inspection thereafter.
HEALTH & SAFETY	All applicable statutory regulations must be observed in the application of this product. Users must first read the Material Safety Data Sheet for Enviroset 2100. Users should familiarize themselves with all the safety aspects of the product. Please ensure the current Technical Data Sheet is consulted prior to specification or application. If the surface intended to be painted differs from the specification, please contact PaintNForget	

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